

J. W. JONES LUMBER COMPANY , INC.
LOG GRADES BY SCALE AND WEIGHT

Grade : Prime Code: 0

Diameter 14 inches and up

Clear 4 sides

No visible defect (either end)

No healed knots

No crook allowed

Tight grain – 4 or more rings per inch

No rot or red heart

Grade : #1 Code : 1

Diameter 12 inches and up

Clear 3 sides, knots well scattered on 4th side

Maximum knot diameter 2 inches

Tight grain , min. 4 rings per inch

No stain , rot or excessive sweep

No red heart

Or

(Small log number 1)

Diameter 10-11 inch

Clear 4 sides

Tight grain

No stain , rot , red heart or crook allowed

Grade #2 Code : 2

Diameter 12 inches and up

Knots 2 sides well scattered – 3” max. dia.
No red heart , rot or excessive sweep
No stain allowed
10-11” diameter allows knots 1 side

Grade : #3 Code : 3

Diameter 10 –11” diameter – allows knots 2 sides
12” diameter and up allows knots 3 sides , well scattered
Below 14” dia. = 3” max. knot dia
Above 14” dia. = 4” maximum knot dia.
3 rings per inch minimum
No stain , rot or excessive sweep allowed

Grade : #4 Code : 4

Knots allowed 4 sides
14” and up = 5” maximum knot dia.
Below 14” dia. = 3” max. knot dia.
No stain allowed

Grade : 5 Code: 5

Any blue stained or other stained log
Must be 10” diameter or above

Grade : 9 Code : 9

Cull
Any log that does not fall into a stated grade above