

GEORGIA-PACIFIC CORPORATION
DUDLEY WOOD PROCUREMENT
DUDLEY, N.C.

TREE LENGTH PINE CHIP-N-SAW SPECIFICATIONS

1. All stems must be sound, green pine.
2. Stems must be reasonably straight.
 - a. Straight enough throughout the entire length to produce logs at least 12 feet in length with no more than 2 inches of sweep/log.
 - b. Straight enough to convey in the mill cut-up system with no dog-leg crooks.
3. All limbs and knots must be trimmed flush with the stem.
4. All stems must be of sawtimber quality material and contain the butts unless they have been trimmed for defects.
 - a. Minimum diameter breast high (DBH) is 9.0 inches.
 - b. Minimum small end diameter is 6.0 inches inside bark.
 - c. Stems must contain at least 2 usable sawlogs.
5. Stems containing blue stain or excessive rot are not acceptable.
6. Stems containing nails, wire, bullets or other foreign matter are not acceptable.
7. Forked stems and excessively knotty stems are not acceptable.
8. Butts with excessive flare, shear damage, or stump pull are to be trimmed back and slivered ends are to be cut flush with the butt of the stem.
9. All butts must be loaded to the front of the truck.
10. All stems failing to meet specifications will be subject to deduction or rejection and paid for at a reduced rate, if accepted.
11. Maximum diameter on large end of log is 18 inches.
12. Any load whose number of stems exceeds 5% pond pine will be rejected.

October 6, 2005